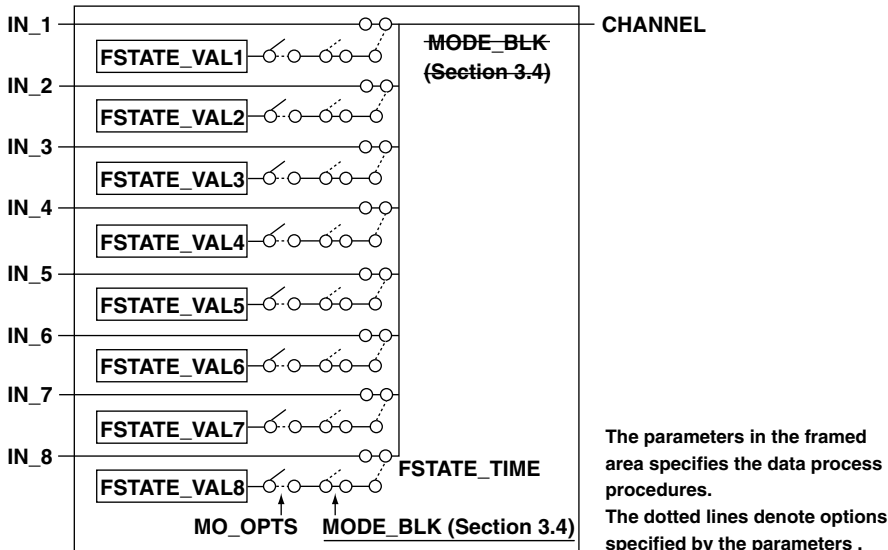


Please note the following alterations to the IM04L02A01-18E. Changes are underlined. Deletions are crossed out.

Page 3-16 “Structure of MAO Function Block”

MAO function block parameters



Page 3-18 “Output When in Fault State”

When any of IN-1 to IN-8 fall into Fault State while the block mode is “Auto.” you can have a specified value be passed to the communication input data of the DX/MV.

Page 3-31 “• First Unpolled Node Id”

Indicates the first address does not use. Set an address from 20 to 247 (14 to f7 in hexadecimal notation).

Page 5-4 “OUT (AI) Status and Corrective Actions”

Quality	Sub status	Limit	Cause	Corrective Action/Reference Section
Bad	Non-specific	Not limited	<u>The connected channel is not correct.</u> <u>The connected channel is skipped.</u>	<u>Check AI_MAP value (section 3.5), or see chapters 5 and 11 of the DX/MV’s User’s Manual.</u> <u>See chapter 5 of the DX/MV’s User’s Manual.</u>
Bad	Configuration Error	Not limited	<u>The connected not correct.</u> <u>The connected skipped.</u>	<u>Check AI_MAP value User’s Manual.</u> <u>See chapter 5 of the DX/MV’s User’s Manual.</u>
Bad	Device Failure	Not limited	Internal error	Check DEVICE_STATUS (section 5.3).
Bad	Sensor Failure	Not limited	The sensor has
		High	Positive over range, <u>positive over display range</u>	See chapters 5 and 11 of the DX/MV’s User’s Manual.
		Low	Negative over range, <u>negative over display range</u>	See chapters 5 and 11 of the DX/MV’s User’s Manual.
Bad	Out of Service	Not limited	<u>The RB is in OOS mode.</u> <u>EEPROM failure</u> <u>TB or AI is in OOS mode.</u>	<u>3.4</u> <u>Check DEVICE_STATUS (section 5.3).</u> <u>3.4</u>

Page 5-5 “FIELD_VAL (AI) Status and Corrective Actions (when the simulation function is not in use)”

Quality	Sub status	Limit	Cause	Corrective Action/Reference Section
Bad	Sensor Failure	Not limited	The sensor has
		High	Positive over range, <u>positive over display range</u>	See chapters 5 and 11 of the DX/MV’s User’s Manual.
		Low	Negative over range, <u>negative over display range</u>	See chapters 5 and 11 of the DX/MV’s User’s Manual.

Page 5-5 “Status of OUT_1 through OUT_8 (MAI) and Corrective Actions”

Quality	Sub status	Limit	Cause	Corrective Action/Reference Section	
Bad	Non-specific	Not limited	The RB is in OOS mode.	3.4	
			EEPROM failure	Check DEVICE_STATUS (section 5.3).	
Bad	Sensor Failure	Not limited	The sensor has		
			High	Positive over range, <u>positive over display range</u>	See chapters 5 and 11 of the DX/MV's User's Manual.
			Low	Negative over range, <u>negative over display range</u>	See chapters 5 and 11 of the DX/MV's User's Manual.
Bad	Out of Service	Not limited	The RB is in OOS mode.	3.4	
			EEPROM failure	Check DEVICE_STATUS (section 5.3).	
			TB or MAI is in OOS mode.	3.4	

Page 5-9 “AI Function Block”

Bit	Indication	Description	Corrective Action/Reference Section
3	Simulate Active	Simulate Enable/Disable of SIMULATE of the AI is set to <u>Active (Enable)</u>	4.3

Page App-8

Index	Parameter	Data Type	Attribute	Initial Value
354	VCR_DYNAMIC_ENTRY.31	DS-98		

Page App-9

Index	Parameter	Data Type	Attribute	Initial Value
361	DLME_BASIC_INFO	DS-101		
	2 Per Dlpdu PhI Overhead	Usign8	-	0

Page App-12, App-17

R	Parameter	Data Type	Attribute	Write	Store	Initial Value	Description
0	BLOCK	DS-64	C/S				Structure information of the block
	10 Next FB to Execute	Usign16	C/S	ANY	-	0	<u>Only a value “0” is acceptable.</u>

Page App-20, App-24, App-26

R	Parameter	Data Type	Attribute	Write	Store	Initial Value	Description
0	BLOCK	DS-64	C/S				Structure information of the block
	10 Next FB to Execute	Usign16	C/S	ANY	-	0	The FB to be executed next. <u>Only a value “0” is acceptable.</u>

Page App-22

R	Parameter	Data Type	Attribute	Write	Store	Initial Value	Description
22	ALARM_SUM	DS-74	C/D				Displays the alarm summary of the AI
	4 Disabled	Bit[2]	C/S	ANY	EEP	0	See the explanation of the RB parameter.

Page App-26, App-27

R	Parameter	Data Type	Attribute	Write	Store	Initial Value	Description
8 to 15	IN_1 to IN_8	DS-65	I/N				Retrieved data
	1 Status	Usign8	I/N	ANY	RAM	bad, not connect	Status of IN_1 to IN_8

Page App-28 “Alert Object (Index number 31000 to 31002)”

- Three Alert Objects with index numbers 31000 through 31002 are for process alarms (31000), for block alarms and write lock alarms (31001), and for update events (31002), respectively.
- Alert Object for update events does not have subparameters “8 Subcode” and “9 Value.” They are replaced by “8 Relative Index” and “9 Unit Index” in the following table.